



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4379-5

Job Sheet 167563



Part No: D4379-5

Job Qty: 60 ea

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/13/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		11/11/17	0.00	0.00	Start Up Machining		
100	Doosan	60 pcs		11/13/17	0.02	7.76	Doosan		
120	QC	60 pcs		11/13/17	0.00	0.00	QC8		
130	Packaging	60 pcs		11/13/17	0.00	0.00	Packaging3		
140	QC21-SA	60 Ea		11/13/17	0.00	0.00	QC21		

Part Op 100 - turn as per Dwg and folio FB300
Descriptions: 130 - LOCATION: WA001

FK 17-11-4
NOV 07 2017
9-88

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304R1.000	2	6	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate Cup	0.875Inches + 0.000 - 0.005	0.875 0.870	Diameter	
2	Wearplate Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
3	Wearplate Cup	0.466Inches ± 0.010	0.476 0.456		
4	Wearplate Cup	0.353Inches ± 0.010	0.363 0.343		
5	Wearplate Cup	0.031Inches ± 0.010	0.041 0.021		
6	Wearplate Cup	45.000Degrees ± 0.500	45.500 44.500	Angle	
7	Wearplate Cup	0.200Inches ± 0.010	0.210 0.190		
8	Wearplate Cup	0.507Inches ± 0.010	0.517 0.497		

DART
AEROSPACE
S005836

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CANADA

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Wearplate Cup

PART NO: D4379-5

Revision:

Operation: Start up Operation

Quantity: 60

Change No:

Mfg Date: 11/04/17

Job No: 167563